

WATER BASED ADHESIVE (10L-168U)

INTERNATIONAL COATINGS CO., INC.

13929 East 166th Street • Cerritos, California, USA 90702-7666 • Tel (562) 926-1010 • Fax (562) 926-9486 • www.iccink.com

FEATURES AND BENEFITS

An excellent adhesive for bonding a variety of materials including paper, wood, various textile fabrics, hardboard, particle board, leather and polyvinyl chloride films.

- *Easy to use and durable*
- *Environmentally friendly; Low VOC's*
- *Fast drying with open set time*
- *High solids*
- *Air dry or accelerate with heat*

TYPICAL PROPERTIES

Viscosity: 1500 - 2200 cps

Solids: 53 - 56%

pH: 4.5 - 6.0

Weight per gallon: 8.9 lbs.

Flash point: Wet – noncombustible

CLEAN UP

Use water before film dries.

APPLICATION METHOD

This adhesive can be applied by brush, roller, roller coater or knife coating. Surfaces to be bonded should be pressed together before drying.

STORAGE AND HANDLING

Keep in tightly closed containers. Store only in stainless steel, glass, plastic or well lined metal containers that will not rust in contact with water. Because product is mildly acidic, storage in unlined steel or other susceptible containers must be avoided. Product has a shelf life of up to 12 months in unopened container at normal room temperatures (below 90°F).

NOTE

At least one of the bonding surfaces must be porous to allow the water to evaporate. It is strongly recommended that the liquid adhesive be protected against freezing.

Recommendations and statements made are based on International Coatings' research and experience. Since International Coatings does not have any control over the conditions of use or storage of the product sold, International Coatings cannot guarantee the results obtained through use of its products. All products are sold and samples given without any representation of warranty, expressed or implied, of fitness for any particular purpose or otherwise, and upon condition that the buyer shall determine the suitability of the product for its own purpose. This applies also where rights of third parties are involved. It does not release the user from the obligation to test the suitability of the product for the intended purpose and application. All trademarks noted herein are either the property of International Coatings, Pantone, Inc. or their respective companies.
REV5901