

Destructo White

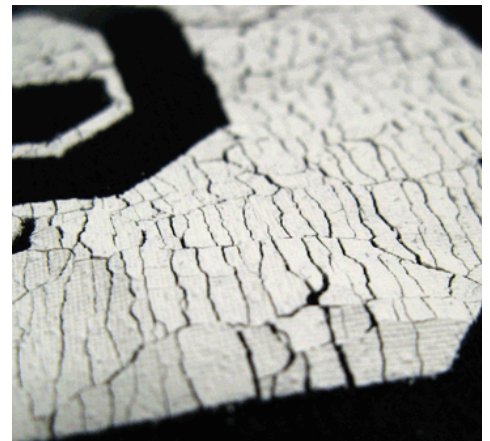
Distressed or vintage looks are hot fashion trends! International Coatings Company's™ new **3822 Destructo™ White** special effects ink allows printers to create unique vintage or antique looks, simply and easily. Pull, stretch, or crumple Destructo™ White prints after curing and they crack and split apart.

3822 Destructo™ White was developed specifically in response to customer demand for an ink that could imitate flaking or weathered paint.

- ➔ **3822 Destructo™ White** is press ready and offers excellent wash-fastness.
- ➔ **3822 Destructo™ White** can be used on 100% cotton and cotton/poly blend fabrics.
- ➔ **3822 Destructo™ White** prints smoothly, and is formulated for high-performance printing.
- ➔ **3822 Destructo™ White** cures at 350°F (170°C), slightly higher than the cure temperature for conventional plastisol inks. Stretch or crumple the fabric after curing to achieve a distinctive cracking effect.

Get today's fashion look the easy way. Order your **3822 Destructo™ White** today and see it for yourself! **3822 Destructo™ White** is available through International Coatings' exclusive network of distributor companies.

Contact us at 1 (800) 423-4103 (within the U.S. only) or 1 (562) 926-1010, or visit www.iccink.com for more information.



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International Coatings™
Creating Performance Solutions

Destructo White Product Bulletin

FEATURES

- 3822* Destructo™ White special effects ink is used to create cracked or vintage effects.
- After curing, 3822 Destructo™ White cracks and splits apart when pulled, stretched or crumpled.
- 3822 Destructo™ White is creamy with a short body and offers excellent wash fastness.
- For use on 100% cotton and some cotton/polyester blends.
- 3822 Destructo™ White is a Non-Phthalate (NP) product.

*Lead Compliant (Contains less than 90 ppm lead)

Application & Storage Information

RECOMMENDED FABRICS	100% cotton and some cotton/polyester blends. Always test print and check for wash fastness and possible bleeding or dye migration.
INK APPLICATION	3822 Destructo™ White is ready to use straight from the container without modification. Thinning of this product is not recommended.
SCREEN MESH AND EMULSION	60 to 110 t/in 25 to 50 t/cm Monofilament Any direct or indirect lacquer resistant emulsion.
SQUEEGEE	65-70 Durometer: Sharp Edge 60-90-60 or 70-90-70 Triple Durometer: Sharp Edge
CURE TEMPERATURES	350°F (170°C) Entire ink film for 90 seconds. Needs to be fully cured to crack. Test dryer temperatures and wash test printed product before and during a production run.
CLEAN-UP	Any environmentally friendly plastisol screen wash.
PRODUCT PACKAGING	1 Gallon, 5 Gallon, or 30 Gallon Containers.
STORAGE OF INK CONTAINERS	Recommend storage at 65°F to 90°F (18°C to 32°C). Avoid storage in direct sunlight. Keep containers well sealed.
PRODUCT MSDS	Refer to Material Safety Data Sheet MSDS8

MODIFYING INK

Modifying 3822 Destructo™ White special effects ink is not recommended.

SPOT FLASHING

3822 Destructo™ White will spot dry, with very low after-flash tack, in 3 to 8 seconds depending on the spot dryer used. Too much heat / time may cause the ink to become sticky after flashing. Adjust flash unit accordingly. When spot drying, the ink should be just dry to the touch, with no lift off, but not totally fused. Totally fusing the ink may cause inter-coat adhesion problems with the inks printed on top of the flashed ink. Final curing / fusing should occur in the dryer.

CREATIVITY

3822 Destructo™ White allows the printer to create unique cracked, grungy, distressed or vintage textures and looks simply by stretching, crumpling, or pulling the fabric the ink is printed on. Finished look will simulate cracked or flaking paint.

IMPORTANT INFORMATION

1. 3822 Destructo™ White is not a bleed resistant ink. On some types of fabric bleeding or dye migration may occur. Always test for dye migration before starting a production run.
2. 3822 Destructo™ White has proven to be most effective when printed twice with a flash between. Destructo™ White will work with one pass, but as with all plastisols when printing on dark garments for full opacity to be achieved two passes are necessary.
3. For optimum cracking effect, be sure to cure 3822 Destructo™ White completely.

Recommendations and statements made are based on International Coatings' research and experience. Since International Coatings does not have any control over the conditions of use or storage of the product sold, International Coatings cannot guarantee the results obtained through use of its products. All products are sold and samples given without any representation of warranty, expressed or implied, of fitness for any particular purpose or otherwise, and upon condition that the buyer shall determine the suitability of the product for its own purpose. This applies also where rights of third parties are involved. It does not release the user from the obligation to test the suitability of the product for the intended purpose and application.

3822 NP Destructo™ White

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